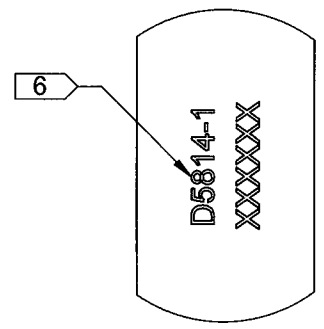
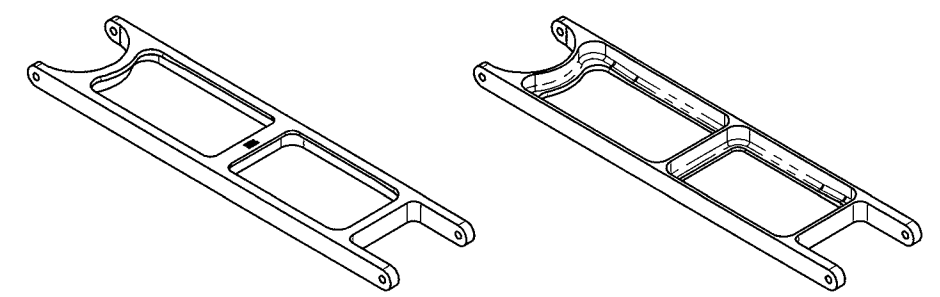
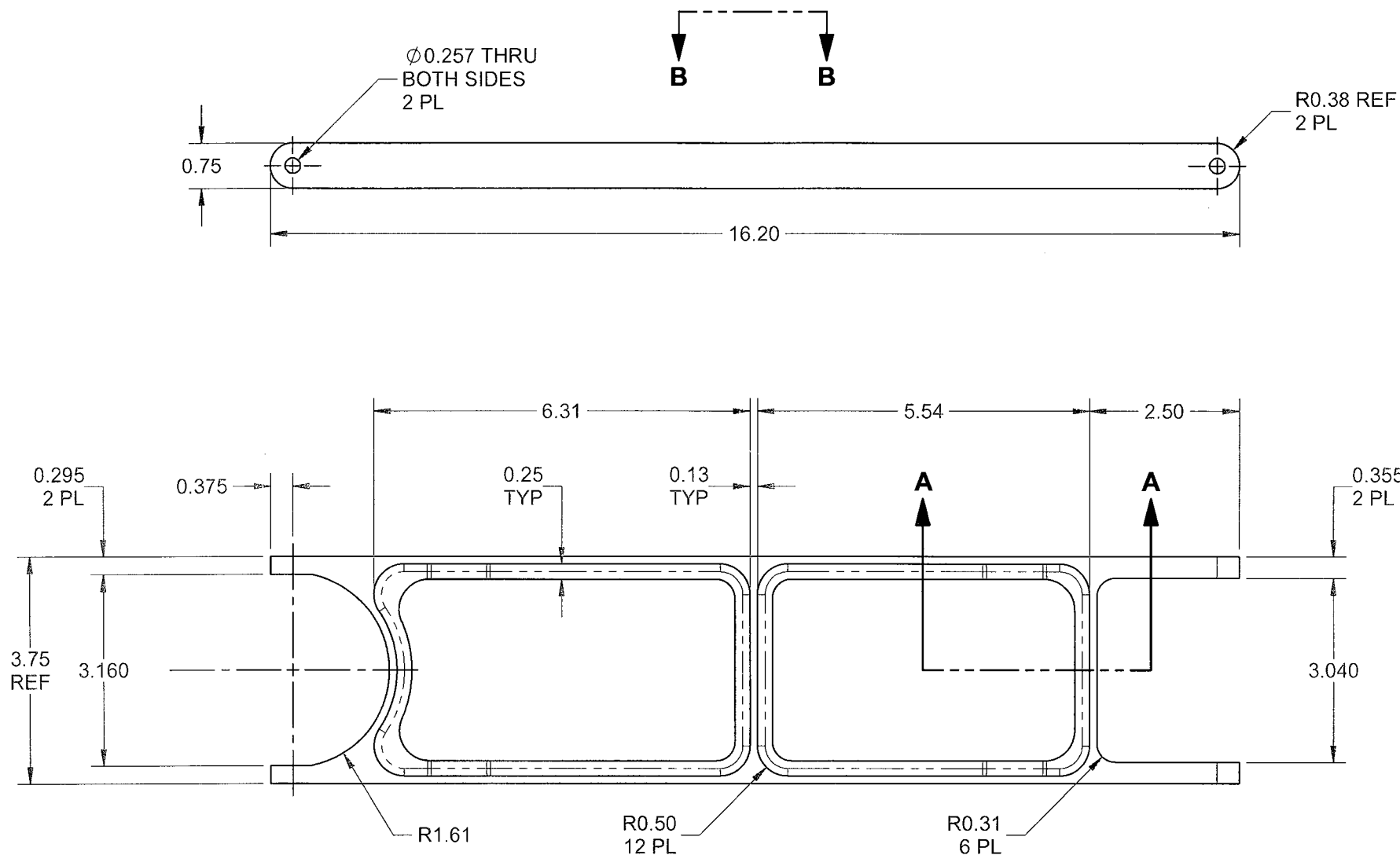
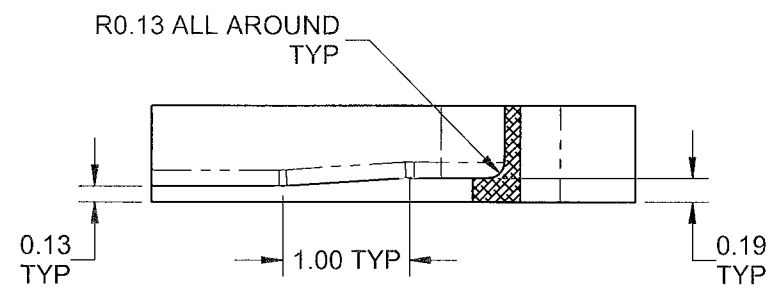


D
C
B
A

8 7 6 5 4 3 2 1



VIEW B-B
SCALE 3.75X



SECTION A-A
SCALE 1.67X

D5814-1 BRACKET
(DERIVED FROM AERO DESIGN P/N 82782-01)

- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
OR
6061-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/11 OR AMS-QQ-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
WHITE GLOSS POWDER COAT PER DART QSI 005 SECTION 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5814-1" AND SERIAL NUMBER PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
 - 7) WEIGHT: 0.70 lbs
 - 8) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5814-1 REV.A.STEP"

RELEASED
2020 JUN 16
ECN 2020-574

APPROVED

A	NEW ISSUE	KPT	20.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5814	SHEET 1 OF 1
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	BRACKET	NTS
DATE	20.01.09	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1